



Dart Aerospace Ltd.
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K6A 1K7
Canada

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yes can we make 27
D3262-043
Job Sheet 182199



Part No: D3262-043

Job Qty: *2 ea*

Part Name: Canister Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV F SHEET 2 IPP rev A 10.01.19 new issue EC verified by: DD IPP Rev:B as per ECN10-571 DD 10.05.10 verified :EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/10/18	9/10/18	0.00	0.00	Start Up Large Fab-1		<i>EL</i>
100	Large Fab	1 pcs	9/10/18	9/10/18	0.00	2.08	Large Fab 2	<i>DAS</i>	<i>EL</i>
110	QC	1 pcs	9/10/18	9/10/18	0.00	0.00	QC9	<i>24</i>	<i>CPC</i>
120	QC	1 pcs	9/10/18	9/10/18	0.00	0.00	QC5	<i>9-89</i>	<i>CPC</i>
130	HandFinish	1 pcs	9/10/18	9/10/18	0.00	0.24	HandFinish1		<i>DR 18/11/27</i>
140	Powdercoat	1 pcs	9/10/18	9/10/18	0.00	0.20	Powdercoat1	<i>BL / BFB 18-11-28</i>	<i>NOV 28 2018 68</i>
150	QC	1 pcs	9/10/18	9/10/18	0.00	0.00	QC3		<i>NOV 28 2018 68</i>
160	Packaging	1 pcs	9/10/18	9/10/18	0.00	0.00	Packaging3-1	<i>STY93</i>	<i>NOV 28 2018 68</i>
170	QC21-SA	1 Ea	9/10/18	9/10/18	0.00	0.00	QC21	<i>NOV 28 2018 68</i>	<i>9-89</i>

M 138951

START: 7:50 O.V.T: 320° FINISH: 8:20

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3262-1	Tube	1 Ea (1 ea)	90-Start up Operation	<i>12556</i>
D3262-5	Cap	2 Ea (2 ea)	90-Start up Operation	<i>109987</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3262-1	1	2	0
	D3262-5	2	2	0

Part Specifications



Container No: S131402



Part: D3262 - 043

Job No: 182199

Serial No/Batch: S131402

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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found.

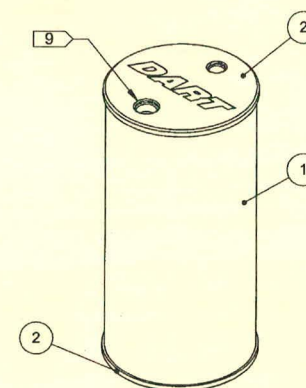
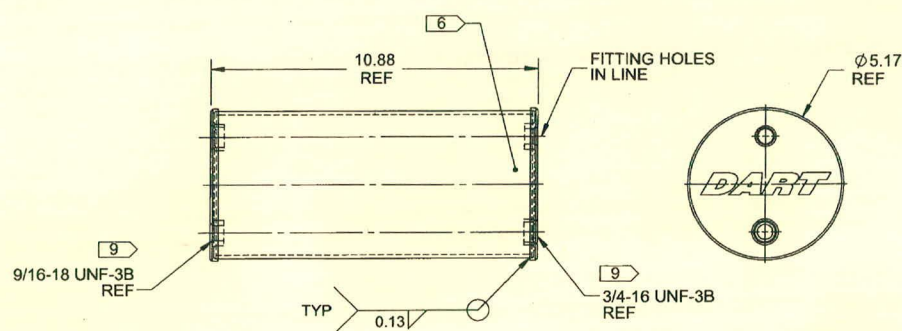
Plex 8/20/18 2:49 PM Dart.lajeunesse.marie

Date: 11/26/18

88

8100 01 124

ITEM	QTY	P/N	DESCRIPTION
	X	D3262-043	CANISTER ASSEMBLY
1	1	D3262-1	TUBE
2	2	D3262-5	CAP



D3262-043 CANISTER ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: CHEMICAL CONVERSION COAT PER QSI 005 4.1
POWDER COAT ASSEMBLY WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 2.50 lbs
- 8) LIQUID PENETRANT INSPECT PER ASTM E1417 LEVEL 1 OR
PRESSURIZE TO 10 psi AND SUBMERGE UNDER WATER TO CHECK FOR LEAKS
- 9) WELD CAPS WITH 3/4-16 TAP TOP HOLE IN LINE WITH 9/16-18 TAP BOTTOM HOLE

RELEASED
2014-07-15

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. F
MFG. APPR.	JLM	D3262	SHEET 2 OF 5
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	FUEL PURGE CANISTER	NTS
DATE	14.06.26	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

